

				Packaging 3 - 3 - B4B ✓	ccK0330				
				Packaging 3 - 4 - B4B	9.89				
				Packaging 3 - 5 - B4B	MAR 3 1 2020				
				Packaging 3 - 6 - B4B					
				Packaging 3 - 7 - B4B					
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
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				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				220 QC 21 - SA	8 pcs	12/10/19	0.00 0.00	QC 21 - SA - 21 ✓	ccK033
								QC 21 - SA - 70	DAS 21
QC 21 - SA - 53	MAR 3 1 2020								

Part Op 120 - 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note
 Descriptions: 6. Use clecos. 3- Disassemble parts 4- Deburr 5- Touch up expose aluminum with alodine *** TOUCH UP RIVET WITH
 PRIMER *** PRIMER BATCH: _____ *** 6- Re-assemble as per dwg
 130 - (QC5- Inspect part completeness to step on W/O)
 210 - (Identify as per dwg & Stock Location: _____), ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND
 REV***
 220 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset	8 pcs (1 ea)	120-Small Fab - 1	5230020
647.1713	Spacer	8 pcs (1 ea)	120-Small Fab - 1	5246687
647.1714	Plate	8 pcs (1 ea)	120-Small Fab - 1	5105696
647.1715	Plate	8 pcs (1 ea)	120-Small Fab - 1	5229992
CR3213-4-4	Rivet, Cherry	176 Ea (22 ea)	120-Small Fab - 1	5253020
MS21042L3	Nut	8 Ea (1 ea)	120-Small Fab - 1	5248081
MS27039-1-14	Screw	8 Ea (1 ea)	120-Small Fab - 1	5162000
NAS1149F0332P	Washer (AN960-10L)	16 Ea (2 ea)	120-Small Fab - 1	5237779

Job Allocations				
Operation	Component Part		Inventory	Allocated
120-Small Fab - 1	647.1712	22ck031	24	0
	647.1713	ck0108	10	0
	647.1714	ck044	11	0
	647.1715	ck044/ Qc	22	0
	CR3213-4-4	ck003	282	0
	MS21042L3	ST303	2,396	0
	MS27039-1-14	GA016	56	0
	NAS1149F0332P	ST262	4,820	0
Specific				

Plex 11/14/19 7:34 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					